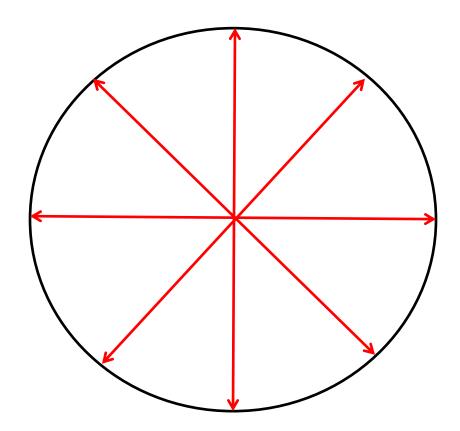




Information Needed To Order HydraTite Joint Seals

- Measure the inside diameter of the pipe at or near each joint to be sealed
 - It is suggested that two meaurements be taken at points 180° to each other to determine if pipe is out of round (12 & 6 O'Clock and 3 & 9 O'Clock) Additional "X" measurements are suggested if pipe appears out of round or oval.



- Note any open or separated joints
 - Measure and note the width of any gap at each joint
 - Note the location of the open joint using clock positions
- Note any offsets at each joint
 - Measure the amount of dispalcement at the offset
 - Note the location of the offset using clok positions
- Note any significant cracks or defects near each joint

| Cretex/HydraTite Pipe Joint Inspection/Measurements I.D. Crown I.D. Side I.D. I.D. Open Offset Notes | | | | | | | | | | |
|---|-----------|-------|----------|-------|--------|-------|--|--|--|--|
| I.D. Crown | I.D. Side | I.D. | I.D. | Open | Offset | Notes | | | | |
| to Invert | to Side | "X-1" | "X-2" | Joint | Joint | | | | | |
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| Cretex/HydraTite Pipe Joint Inspection/Measurements I.D. Crown I.D. Side I.D. I.D. Open Offset Notes | | | | | | | | | | |
|---|-----------|-------|----------|-------|--------|-------|--|--|--|--|
| I.D. Crown | I.D. Side | I.D. | I.D. | Open | Offset | Notes | | | | |
| to Invert | to Side | "X-1" | "X-2" | Joint | Joint | | | | | |
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